Work Orde			· · · · · · · · · · · · · · · · · · ·	*93700*									
Item ID: 647.9313 Revision ID: Item Name: Bracket Start Date: 11/26/12 Start Qty:				Accept		*N9	0004 0	100	ገ*	Setup Star		S1* S2*	
Required Date: 1	Required Date: 12/14/12 Req'd Qty Reference:		•	*10* *10*		Cust Item ID: Customer:							
Approvals: Process Plan: QC:			• • • •	Z∕0≤ Tooling			Date:				Start *NR1*		
Sequence Work Come. 12	QC:	On tion D Lion	Date:		N):	i vije	Date:	Dulie	Accept Qty	Reject. Qty	Roject Number	R2* Inop. I Stamp	
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Cause	Ì	Date	Step	Qty		or Non-conformance	Chi	ef Eng	Dęsci	ription	Date	Verification	QC Inspector
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Outsource4

Outsource process - Anodize

Memo

HARD ANODIZE IAW MIL-A-8625 TYPE 3

COLOUR BLACK

7/0:19493

CZ 13/04/04 (8)

0.00

0.00

									DQA:	Date	:	
NCR: Y	es / No				WORK ORDER NON-	CONFOR	RMANCE / UP	DATE	QA Closed:	Date	:	
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Root Cause	Date	Step	Qty		ption of work order update or Non-conformance	Initial Chief En	i	tion ription	Sign & Date	Verification	QC Inspector	
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Work Orde December 5, 20				*937		Page 3			
Revision ID:	647.9313 Bracket			Accept	*N90004	I 0100)*	Setup Star	1421
		Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item ID: Customer:				
		an:	Date:	Tooling: _ SPC (Y/N):	Date: Date:		1	Run Sta Sto	"NRT"
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SprayPaint Spray Painting		Memo PRIME AS P	ER DWG NOTE #2	0.00			8	P	13-6-1

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	Cracks				Broken/Damaged	In	spection	on Incomplete		Part Incorred	ct [Weld	
	Crushed/0	Crimped.			Burrs	In	structi	ions Incomplete/	'Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled	
	Cuffs				Contamination	\square	1ainte	nance		Part Moved	_		
	Heat Trea	t			Countersink	\square	lislabel	led		Positioned V	Vrong		
	Inspection	n Strip in	Tube		Cut Too Short	\square N	lisread			Power Loss/	Surge	Other	
	Ripples in	Bend			Drill Holes		ffset		-				
	Torque W	aves in E	xtrusior	n [Drawing	Out of Calibration							
	Turning Sequence Finish				Finish	Out of Sequence							
Γ	Wave/Tw	ist in Tub	e		Folio	Outside Dimensions							

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	•	DQA:	Date:	
NCR: Yes / No	WORK ORDER NON-CONFORMANCE / UPDATE			

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Root				Descri	ption of work order update	Initia	Ι Α	action	Sign &				
Cause	Date	Step	Qty	(or Non-conformance	Chief E	ng Des	scription	Date	Verification	QC Inspector		
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	Centre N	ot Conce	ntric to (o/s	BOM/Route	Hard	ware		Over/Under	tolerance	Temperature/Cure		
	Cracks				Broken/Damaged	Insp	ection Incomplete		Part Incorre	ct	Weld		
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Ĺ	Torque W	/aves in E	xtrusio	٦	Drawing	Out of Calibration							
Į					Finish	Out of Sequence							
	Wave/Twist in Tube			Folio	Outs	ide Dimensions							

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Picklist Print

December 5, 2012 1:38:51 PM

Work Order ID:

93700

Parent Item:

647.9313

Parent Item Name:

Bracket

Start Date: 11/26/12

Required Date: 12/14/12

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP REV:A NEW ISSUE 12-11-19 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty		ate Status sued
647.9313P		Purchased	No				Each	0.0000		10		11/2
Bracket											/ 43/	3/37/- [0]
M7075T6B1.750X04.500		Purchased	No				f	0.0000		0 :6638296	r //	
7075-T6 BAR 1.750" X 4.	500"										4. A. T.	
				10011	20						_	

MIZYOSO

315 \$ 12-12-19

												DQA:	Da	te:	
NCR:	Yes	/ No	·			WORK ORDER NON-	CO	NFORM	MANCE / UP	PDATE				•	
												QA Closed:	Da	te:	
Work Ord	ler [.]					DISPOSITION				AGAINST I	DE	PARTMENT,	/PROCESS		
Part NCR	No.					Scrap Machining Small Use-as-is Thermoforming Finis			Crosstube Small Fab Finishing Composite	b Prod. Eng. Coor. Qu g Rec/Store/Packaging C			Engineering Quality Other		
Root					Descri	ption of work order update	T	Initial	Ad	ction		Sign &			
Cause		Date	Step	Qty	C	or Non-conformance	Cł	nief Eng	Desc	cription		Date	Verificatio	ĥ	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved															-
						F	AUI	LT CATE	ORY						
Landi	ding Gear Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. Cuffs Heat Treat Inspection Strip in Tube				/S	General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short		- 1 '	on Incomplete ons Incomplete, nance led	/Unclear		Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	ct ssing `		Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
	Ripples in Bend					Drill Holes		Offset			4				

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

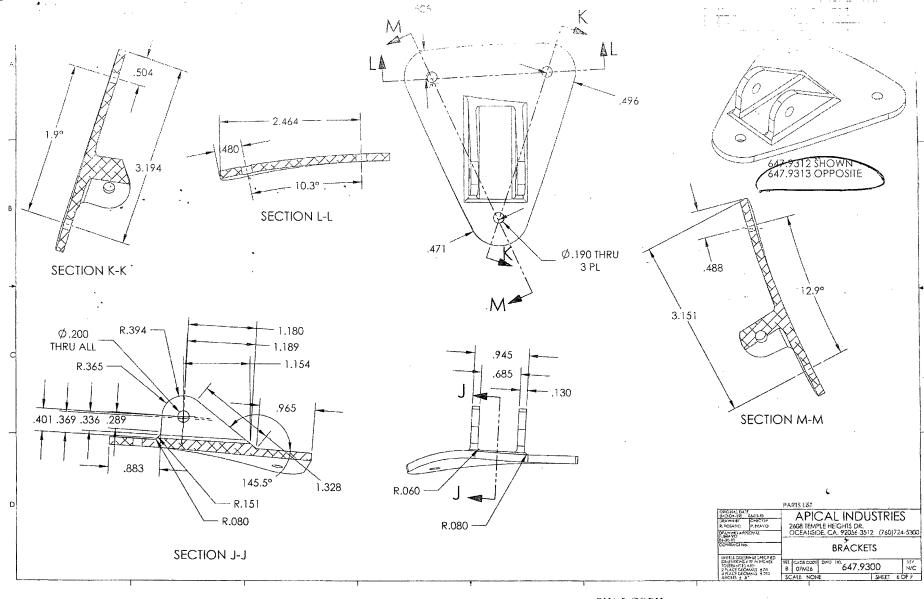
Torque Waves in Extrusion

Drawing

Finish

Folio

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SHOP COPY
RETURN TO
ENGINFERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
1211-23





2228 Gladwin Cresent Ottawa, Ontario K1B 4S6

Phone # 613-899-2405

Packing Slip

Date	Invoice #
3/22/2013	444

Ship To

Main Finished Goods Location Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7

P.O. No.	Ship	Via	FOB	Project	L
1859	3/22/2013	FedEx	Archer		

	Qty	Item Code	Description
(8 9	Sales + 1 NV Sales Good	647.9313 - Bracket (two scrapped during set-up) 647.9312 - Bracket HST (ON) on sales
ż		·	



2228 Gladwin Cres. Ottawa, Ont. K1B 4S6

Telephone (613) 899-2405 Fax (613) 226-1719

Certificate of Compliance

To:

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury Ont. K6A 1K7

Po Number	Part Number	Quantities
1859	647.9313	8
	647.9312	2

It is hereby certified that all articles mentioned above are in conformance with the requirements, specification and drawings as listed on customer purchase order number, 1859 issued by Dart Aerospace Inc.

Andrew Malcolm

Inspector

Archer Precision Inc.

2228 Gladwin Cress.

Ottawa, Ontario

K1B 4S6



Inspection Report

			domer Name	V	т _	TY		W.O. #		···							-	
,		Dart	Aerospace		/0			OWG# 7.9313) REV		Part	Name		Date	L	ot#	Jol	b #
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A.T.G. Industries Inc. 731, rue Industrielle Rd. PLATING DEPARTMENT Rockland, On K4K 1T2 Canada

Ph: (613) 446-4544 Fax: (613) 446-4556

Pack List

Number: 62347

Date: 30-Apr-13

To

DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 Canada Ship To

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Canada

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Quantity Description 1 Part: ASST Rev: 10t 12 PCS D2055 BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 12 PCS 645.3012 8 PCS 646.9710 7 PCS 647.1610 2 PCS 647.9312 10 PCS 647.9612 7 PCS.847.9613 8 PCS-847.9613 8 PCS-847.9613 HARD ANODIZE BLACK MIL-A-8625 TYPE-HI CLASS 2 Job: 20130248 D0: 19493 Line: Certificate-of Conformance A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order. ISO 9001: 2008 REGISTERED ATG SALES-2010 TERMS APPLY DATE: 30/1/3 CERTIFIED SIGNATURE: RECEIVER SIGNATURE: RECEIVER SIGNATURE:	<u> </u>		Ship Via			
lot 12 PCS D2055 BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 12 PCS 645.3012 8 PCS 646.9710 7 PCS 647.1610 2 PCS 647.9810 9 PCS 647.9812 10 PCS 647.9813 8 PCS-647.9813 HARD ANODIZE BLACK MIL-A-8625 TYPE-HT CLASS 2 Job: 20130248 Certificate-of Conformance A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order. ISO 9001: 2008 REGISTERED ATG SALES-2010 TERMS APPLY DATE: 30/4/3 CERTIFIED SIGNATURE:	uantity	Description				
12 PCS D2055 BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 12 PCS 645.3012 8 PCS 645.9710 7 PCS 647.1610 2 PCS 647.9312 10 PCS 647.9612 7 PCS.647.9612 7 PCS.647.9613 8 PCS.647.9613 8 PCS.647.9313 HARD ANODIZE BLACK MIL-A-8625 TYPE-HT CLASS 2 Job: 20130248 PD: 19493 Line: Certificate of Conformance A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order. ISO 9001: 2008 REGISTERED ATG SALES-2010 TERMS APPLY DATE: 30/1/3 CERTIFIED SIGNATURE:	1	Part: ASST		Rev:		
BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 12 PCS 645.3012 8 PCS 646.9710 7 PCS 647.9610 2 PCS 647.9312 10 PCS 647.9610 9 PCS 647.9613 8 PCS 647.9813 HARD ANODIZE BLACK MIL-A-8625 TYPE-HT CLASS 2 Job: 20130248 PO: 19493 Line: Certificate-of Conformance A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order. ISO 9001: 2008 REGISTERED ATG SALES-2010 TERMS APPLY DATE: 30/4/3 CERTIFIED SIGNATURE:	lot					
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